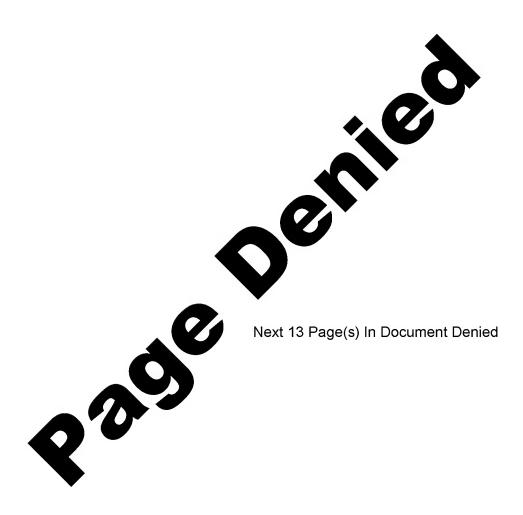
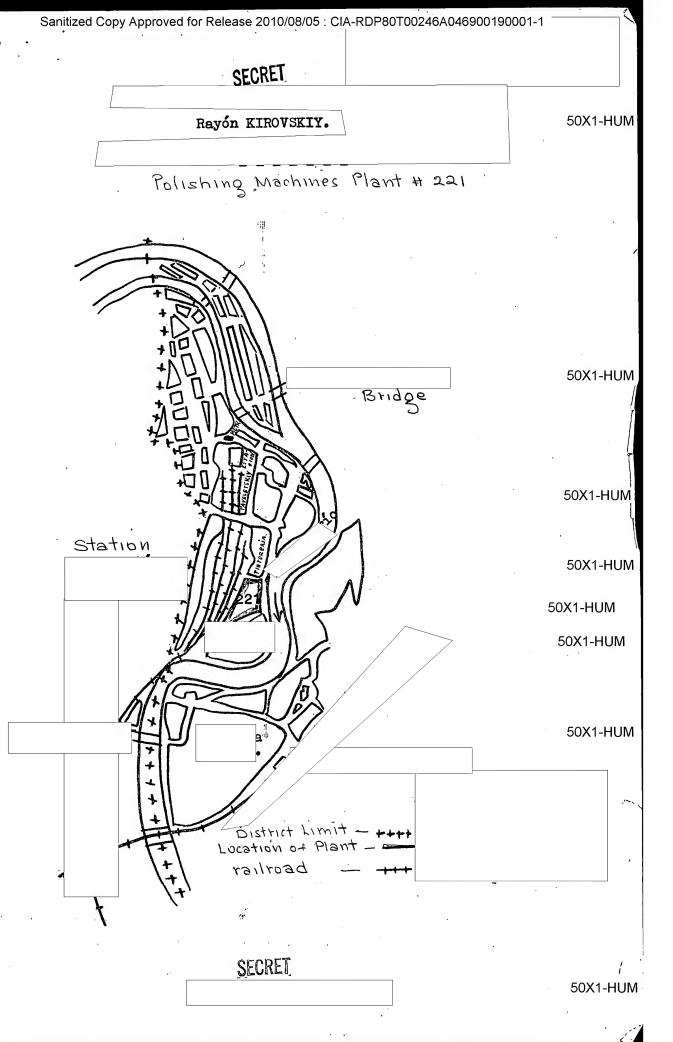
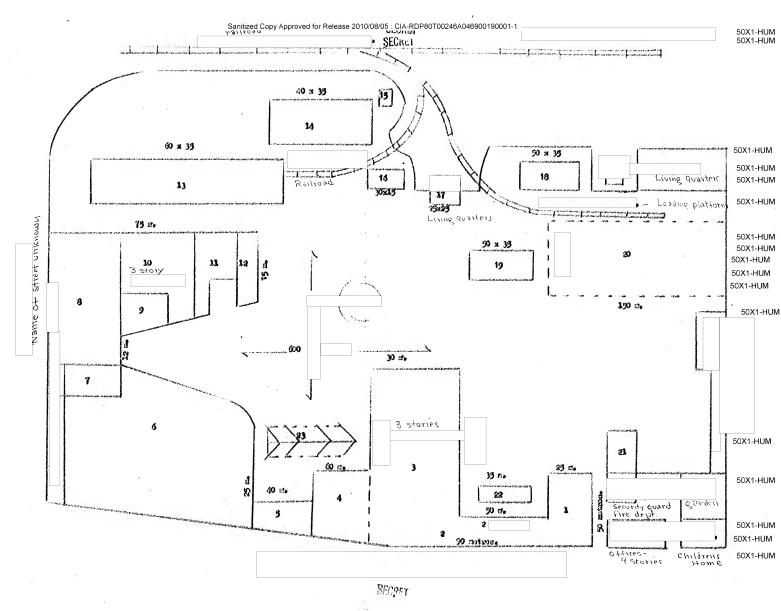
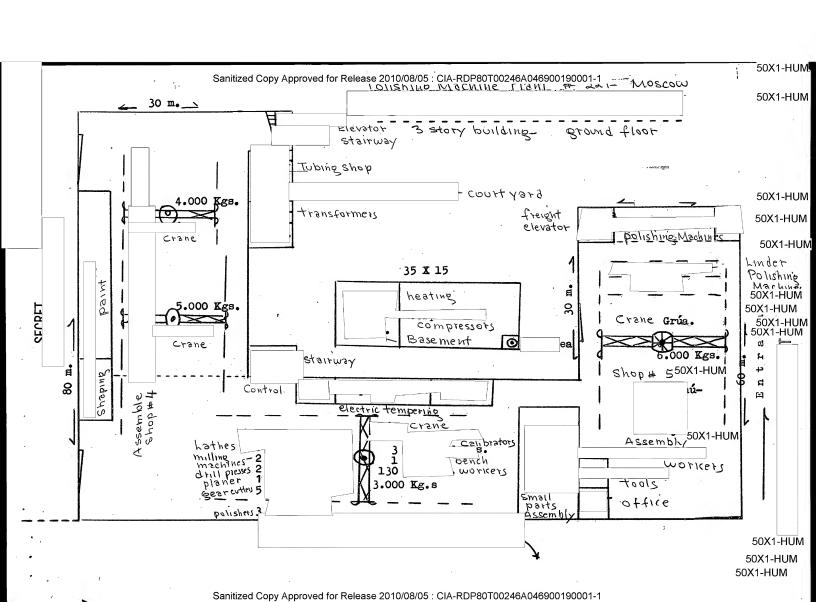
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I F O F	RMATION REPORT IN	FORMA	TION R	EPORT
	CENTRAL INTELLIGENC			
This materi	al contains information affecting the National Defense of the Unite	d States within the n	neaning of the Espion	nage Laws, Title
18, U.S.C. S	ecs. 793 and 794, the transmission or revelation of which in any	manner to an unaut	horized person is pro	Million by as
1	S-E-C-R-E-T			50X1-HUM
UNTRY	USSR (Moscow Oblast)	REPORT		
BJECT	1. Internal Polishing Machine Plant	DATE DISTR.	18 February	1959
JJEC1	No. 221	NO. PAGES	1	
	3. Electrical and Mechanical Repair	NO. TAGES	•	5074 111174
	Plant			50X1-HUM
TE OF O.				J
CE & TE ACQ.				50X1-HUM
	SOURCE EVALUATIONS ARE DEFINITIVE. APPRA	ISAL OF CONTENT	IS TENTATIVE.	
	Attachment 1 concerns the Internal Pol sketches showing the location of this out, and floor plans of some of the bu courses of study, qualifications, pers Lefortovskiy Energetics Institute. A Mechanical kepair Plant (Energo Mekani plant layout are included in Attachment	plant in Kirov ildings. LAtt onnel, and oth description o cheskiy Zavod)	skiy rayon, t tachment 2 des her information of the Electri	the plant lay- scribes on of the ical and
	sketches showing the location of this out, and floor plans of some of the bu courses of study, qualifications, pers Lefortovskiy Energetics Institute. A Mechanical Kepair Plant (Energo Mekani	plant in Kirov ildings. LAtt onnel, and oth description o cheskiy Zavod)	skiy rayon, t tachment 2 des her information of the Electri	the plant lay- scribes on of the ical and
	sketches showing the location of this out, and floor plans of some of the bu courses of study, qualifications, pers Lefortovskiy Energetics Institute. A Mechanical kepair Plant (Energo Mekani plant layout are included in Attachment	plant in Kirovildings. L Attonnel, and oth description conskiy Zavod)	wskiy rayon, to cachment 2 desper information the Electric with a sketo	the plant lay- scribes on of the ical and ch of the
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ΤE	sketches showing the location of this out, and floor plans of some of the bu courses of study, qualifications, pers Lefortovskiy Energetics Institute. A Mechanical Repair Plant (Energo Mekani plant layout are included in Attachment Comments: 1. This is probably the same plant as No. 221 2. The name of this institute may be	plant in Kirovildings. 1 Attornel, and oth description of the cheskiy Zavod 3. the Internal derived from litsa.	rskiy rayon, to cachment 2 desper information of the Electric with a sketo. Truing Machin	the plant lay- scribes on of the ical and ch of the 50X1-HUM ne Plant 50X1-HUM val ulitsa
	sketches showing the location of this out, and floor plans of some of the bu courses of study, qualifications, pers Lefortovskiy Energetics Institute. A Mechanical Repair Plant (Energo Mekani plant layout are included in Attachment Comments: 1. This is probably the same plant as No. 221 2. The name of this institute may be which crosses Krasnokazarmennaya u	plant in Kirovildings. LAttonnel, and othescription of cheskiy Zavod, 3. the Internal derived from litsa. S-E-C-R-	rskiy rayon, to cachment 2 desper information of the Electric with a sketo. Truing Machin	the plant lay- scribes on of the ical and ch of the 50X1-HUM ne Plant 50X1-HUM val ulitsa

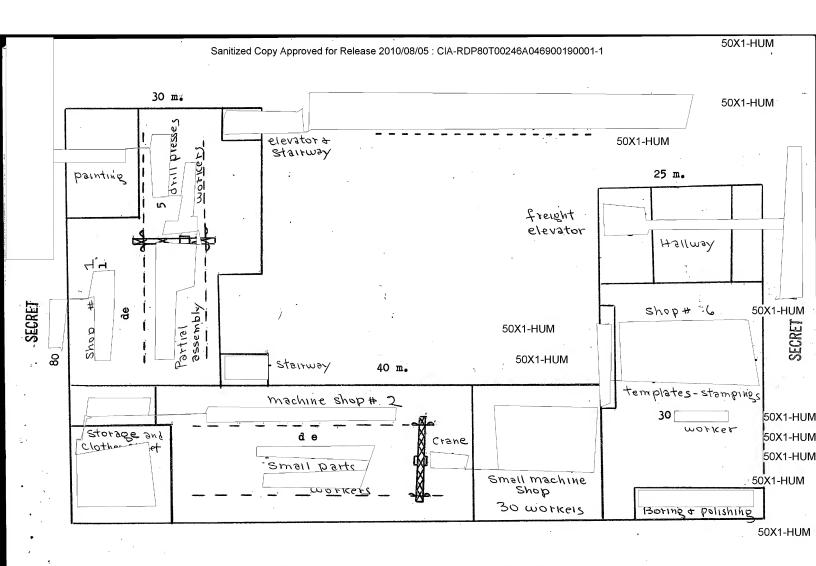
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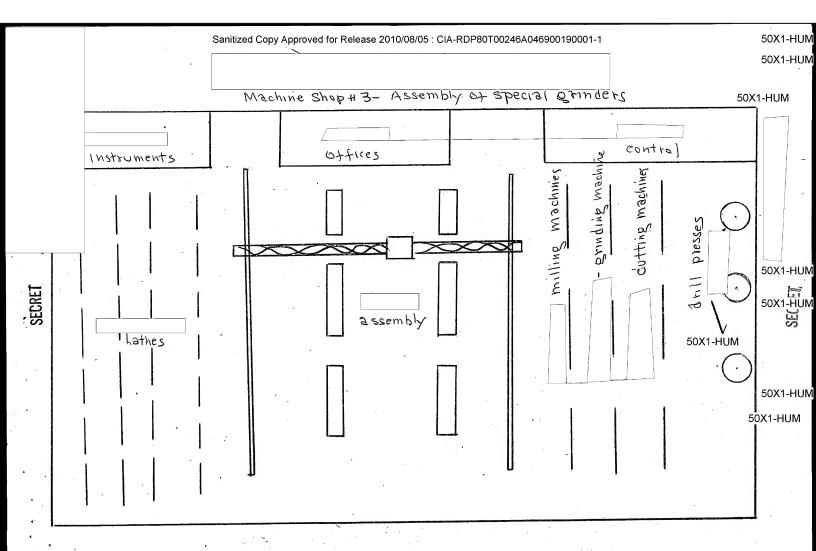


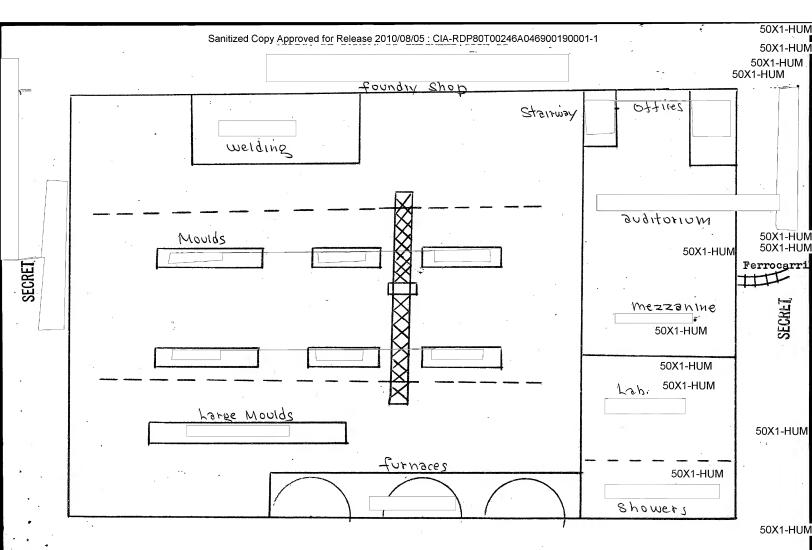


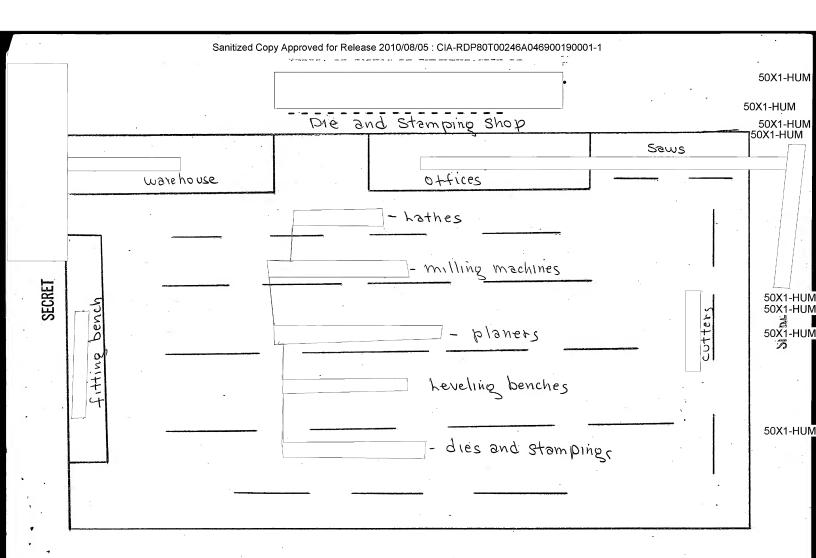


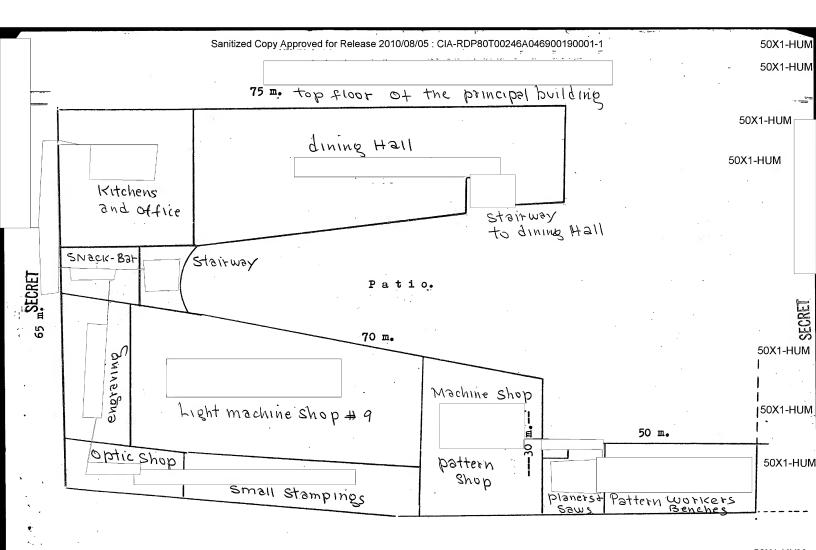


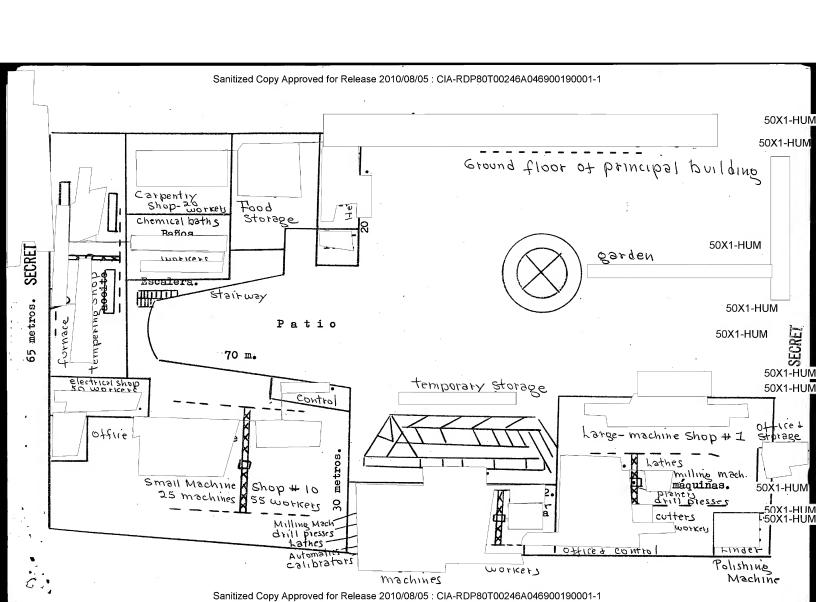












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, (Country :	USSR	(Oblas	st Mocow	r)		9	. ´ 50X1-HUM
.	Subject:	Interno. 2	nal Poli 21 in Mo	shing M	lachine	Plant	, 	50X1-HUM
Α.	Plant Iden						~	
				-	tile o to	of lineakut	al Polishi	ng
	Machine Pl				1/			m of
	ZAVOD PRES							
	the Minist	ry of M	[achiner]	y. The	plant	s trade-m		.B.S.H.S.
в.	Location o	of Plant	<u>t:</u>					
				ed near	the Mo	scow riv	er in the	KIROSKY
						ere was a	T	
								50X1-HUM
	separated	the plant	ant from	ı a dye	plant v	where bla	nkets and	textiles
	were proc							
	along the							
	NAVERESKA?					s a stree		
	1144							t of50X1-HUN
	noor hous	es on i	t. The	freight	t sheds	called T	OVARNAYA :	formed
	-						y finding	
							g the Mosc	
							VERESKAYA	

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		SECRET		50X1-HUM
				50X1-HUM

C. Description of the Plant:

D.

The plant was surrounded by a fence about two and a half meters high with a permiter of about 2,000 meters. There were three gates plus the railroad entrance. The plant's main axis were orientailed north and south.

General description of the plant buildings:

Most of the buildings of the plant were made off staceds brick and were rectangular in shape with two stories and without basements. There were three large buildings and a number of smaller ones. The roof frames were steel and covered with metal. The buildings had sky-lights. The buildings appeared to be fire-proof.

G	eneral description of the plant's production: 50X1-HUM
	this was one of the plants which
h	ad been brought from Germany after the end of World War II.
Tì	nis was one of the many plants that had been dismantled and
tı	ransported to the SARATOV area. This plant copied the
Ge	erman precision polisher known as the LINDER and also
pı	coduced another grinder known as no. 582 which was a high
pı	recision grinder which had grinding cylinders or wheels
щe	ade from a special composition resembling emery. Another
ma	achine, smaller than the ones described above was mass produced
bι	ut source could not remember what it was called. They were
a.]	so working on a large experimental machine which
	was a grinder. In addition to these machines the
p]	ant turned out stainless stell knives and forks, nuts and
bo	olts and other similar items which were shipped to other
p]	ants.
	the production series of 50X1-HUM
gı	rinder no. 582 was 18

. CUUCA

The equipment in this plant was made up of conventional lathes of different sizes, milling machines, planers, drill presses, emery grinding machines, power cutters and stamping presses. 50X1-HUM

emery grinding machines, power cutters and stamping presses. 50/1-HC
Some were foreign made.
there were a number of German
machines. The equipment was of good quality but met in very $pool$
good condition and there were complaints from the workers.
Most of them had been manufactured prior to World World II
with the exception of the German grinder LINDER. 50X1-HUM
The finished product left the plant by truck.
some of the product was designated to China and
Hungary. 50X1-HUM
the plant employed about 1, 800
workers. The allowable tolerances of error depended on the
section and the margin
was .Ol mm. 50X1-HUM
Some small military items were made by the plant and workers
who produced these items received additional pay.
50X1-HUM

$\hat{igwedge}$. Raw-materials:

As a rule the bed-frames of the big equipment came ready made from other plants and the smaller pants were made at plant no. 221. The raw materials used by this plant were as follows: wrought fron, cast iron, bronze, chrome, brass, coal, diesel oil, mineral oil, grease, alcohol, turpentine-base paint, lumber and illuminating gas. There wase no open air storage.

Water Supply:

... ... •

The city of Moscow supplied water for this plant and it came through under ground conduits. The plant had no water towers or pumping station

G. Source of power:

The plant did not have an emergency source of electrical power.

There were more power failures during the

Crating:

working schedule.

winter months

Machiner to be shipped was first blocked so as to prevent damage from the movement of parts. Then the equipment was covered with a coat of grease to prevent rusting and to protect them from moisture. After they were wrapped in a kind of soft waxed paper followed by a wrapping in a strong, heavy, tarred-paper and finally put in wooden crates.

4. Transportation

a. Railroads:

The plant was connected by a wide gauge railway line to the MOSCOW-STALINOGORSK line through the MOCKAYA TOVARNAYA freight station.

The feight cars that served the plant were of the four and typedand hauled by old-fashioned locomotives. The trains hauled coal and also sand for the building under construction.

50X1-HUM

50X1-HUM

b. Highways and motor transportation:

Bed-frames which were made in other plants were brought to plant no. 221 by truck. Much of the raw material used by the plant was also hauled by truck and the finished product left the plant by the same means. The plant had an undetermined number of trucks of unknown capacities and a suitable garage for their maintenance. The DERERNESKAYA NAB highway passed to one side of the plant. This was a black-top highway about 16 meters wide with good drawingse in the vicinity of the plant.

This highway was adaptivate and the plants traction

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K.	Storage and stock-piling: 50X1-HUM	
	50X1-HUM	
	there were five warehouses connected	
W	ith the plant. The most importand one housed spare machinery	
f	for the plant.	
	seen gasoline drums, grease drums, cans or	/1
p	eaint and other things of this nature.	
\ \	ODBRAGODBOPROD	
体.	Production figures: 50X1-HUM	
•/		
	estimated the monthly output of the plant about	
·	25 machines of undetermined design.	
	<u>></u>	
	the	
	assembly section had an overload of work at the end of each	
	*	
	month to meet the norms whereas in the machine shops the	
	work was evenly distributed,	
\mathcal{N}	Working conditions:	
	The plant worked one shift with some machine shops	
	working two. The normal work week was 46 hours of work.	
	Workers on the first shift had 40 minutes off for lunch	
	and the night shift had twenty minutes off. The annual	
	vacation consisted of two weeks but workers who had unhealthy	
	jobs were given 24 days the sanitary	
	condition of the plant as good.	
	Security:	•
7	The security force consisted of about 10 women guards	
	on each shift armed with pistols. Four dogs were placed	
	in strategic spots within the plant at night. A pass with	1
	the workers picture and number was used as identification	į
	and shown upon entering and upon leaving plant. Workers	4
	were permitted to from shop to shop. The fire fighting unit	
	was made up of six workers.	

SEURET SEURET		
Organization and personnel:		50X1-HUM
The plant's superintendent was a Russi	an	
	Tì	ne assistant
plant superintendent was named KHALISHEV		
The adminkstrative set-up in the plant		
normal Soviet patter. The plant employed abo	ut 1,800 v	workers _{50X1-} HUM
with the majority being adminsitrative person	nel	
		50X1-HUM
There were constant gripes by the work	ers becaus	
f living kept rising and because the amount p	aid for bi	lece work
as constantly skrinking. Workers also compla	_	
pecial privileges enjoyed by party members an		
omsomol, who got the best paid jobs. There w		
bsenteeism caused by drunkness and by workers absenteeism	quitting	their
Production deficits and attempts to cover	r them:	
There was constant propaganda by the Par	ty and the	labor
۲۹۶۰۱۲۶ Jnion to increase production but the resu ly w	ere meager	50X1-HUM
the chief cause of this do	eficit was	
failure of the raw material to arrive on sche		
was well organized but because of the bureauc		_
lot of unqualified people in key jobs. Poor		
improper utilization of machinery were also co		50X1-HUM
t	here was c	considebable
falsification of records to cover the product:	ion defici	ts. This
falsification consisted of changing the month	ly product	ion
figures. This juggling of statistics was one	of the re	ason why

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SEURET SEURET	50X1-HUM
deficits continued	50X1-HUM
The plant was contructing a new building which would	house
new equipment and was planning to pagorganize the other s	-
In this way production would be increased.	50X1-HUN
this plant could be converted to war product	ion
because it had old and out-dated equipment and because it	
lacked floor space.	
Autamization:	50X1-HUM
There was no automization in this plant and	
no plans for accomplishing this in the future.	
· · · · · · · · · · · · · · · · · · ·	50V4 LUINA
Civilian defense:	50X1-HUM
the best defense would have been	n
the deep subway tubes. there was a new su	ubway lines
under construction which would unite the LENINSKY and KIE	evsky
rayons with the center of Moscow, passing under the Mosco	ow river.
not any civilian defense program com	nected
with the plent.	50X1-HUM

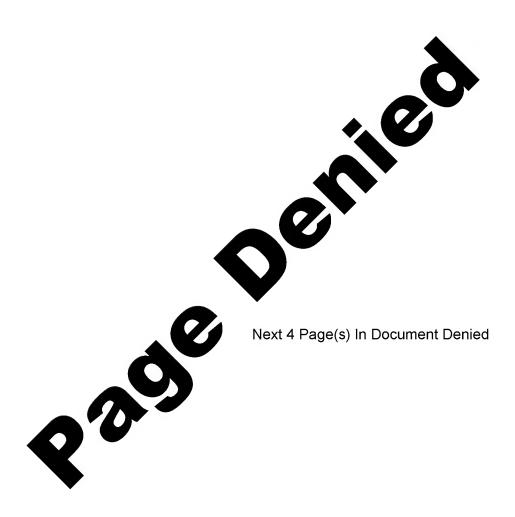
Legend to attached Sketch

50X1-HUM

Building no.	Shop no.	Innoxionion
1.	5.	Assemby and LINDER grinders (ground floor)
	1.	Production line. Ground floor
3.	4.	Assembly line Ground floor
4.	4. 1. 2.	Machine shop with large equipment Ground floor
5.	2.	Small automtaic machines Ground floor
6.	10.	Machine shop with small equipment Ground floor
7.	11.	DIECOLIO PROP
8.	12.	Tempering shop
2. 3. 4. 5. 6. 7. 8. 9.	13.	OHOMI OUT ACCOUNT
10.	14.	Oal point of and
11.		1000 0010000
12.	•	Central heating plant
13.	8.	Foundry on ground floor Auditorium and
	_	laboratory on the second floor.
14.	3.	Machine shop and assembly of special
		grinders
15.		Gasoline storage
15. 16. 17. 18.		Transformer station Clinic and living quarters
17.		
18.	7	Storage Press and stamping shop
19.	7.	Large huilding under construction
20.	۷.	
		Compressors and heating plant
		Oombioopara ama amana beam
M1213		
20. 21. 22.	2.	Large building under construction Garage Compressors and heating plant

Second-floor

1	6.	Stamp and template shop
2.	2,	Light machine shop
ີ .	15.	Panai al agamhly
A .		This building has no ground floor patterns
4. 5. 6 an _d 7	16	Planing machines. saws and wood pappermerus
6 an . 7	9	Light machine shop. Engraving. Pressing
o and .		shop and optical shop
8.		Kitchen, food storage and dining hall
9. 10. 11. 12.		Dining halls



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COUNTRY: USSR (MOSCOW)	50X1-HUM
CONTENT - ODDIC (BUNDON)	50X1-HUM
SUBJECT: MOSCOW LIFORTOVO ENERGETICS INSTITUTE	50X1-HUM
LEPORTONSKI	
MOSCOW LIPORPOVO ENERGETICS INSTITUTE	
The Lifortovo Energetics Institute was located in the city of Moscow or	a
Krasnokazarmennaya ulitsa in a large modern building.	
CURRICULUM	
Sach faculty had 100 professors, among which were lecturers (professors	with
legrees) and assistants. Each course had nine lecturers and 13 assista	ints.
Classes were held from 0900 to 1500 hours and all the students attended	l between
these hours. Students had eight hours of two-hour classes with ten min	nute
preaks in between. All the students were given a lot of homework i.e.	theory
as well as practice work which was done outside of class hours.	
SECRET	50X1-HUM
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ALLOWANCES	SECRET		
			50X1-HUM
			 50X1-HUM
STUDY PLAN			
	in electrical engineer	ing at the Mosco	ow Ener-
, studies	In electrical engineer.		50X1-HUI
getics Institute.		was divided into mecha	
electrical engineering a	nd electrical engineeri	— ng for hydraulic station	ns
etooni tout ouganoorang o			
STUDY PLAN FOR ENGINEERS	FOR HYDRAULIC STATIONS		•
First course: Principle	s of Marxism-Leninism:	Political Economy; High	er Mathe-
FILED COMPRE.	b of particular benefits,	, ,	
matics; Physics; Chemist	ry; Higher Geometry of	Space; Linear Drawing;	Theory of
mechanics, statistics, a	nd dynamics: Practice w	ork and problems on the	se subjects.
meonantos, sucutantos, a	an ay amminery a new court in	-	-
Second course: Principl	es of Marxism-Leninism	compared with Capitalis	m; Resis-

matics; Physics; Chemistry; Higher Geometry of Space; Linear Drawing; Theory of mechanics, statistics, and dynamics; Practice work and problems on these subjects Second course: Principles of Marxism-Leninism compared with Capitalism; Resistance of materials; technology of metals; Machine parts, machines which lifted weights, and theoretical plans on the subject; Higher mathematics; Physics; Higher Geometry of Space; Linear drawing; theory of mechanics and dynamics; Principals of electrotechnics; Hydraulics; Practice work and problems on these subjects.

Third course: Electric machinery; electrical systems; Electrotechnics; Elec
TOP

**Top*

Sanitized Copy Approved for Release 2010/08/05 : CIA-RDP80T00246A046900190001-1 Plans of electrical machinery; Theory of construction and constructions; 50X1-HUM 50X1-HUM Hydrotechnical centers; Practice work and problems on these subjects. Fourth course: Main power stations and electric sub-stations; Hydraulics; Antecedents (?) of hydraulic stations; Theory of constructi n and constructions; Research of hydraulic energy; Plans of a reinforced concrete hydraulic construction; Hydrotechnical construction; Complete plans. Fifth course: Hydraulic machinery - turbines; Turbines and plans for them; Exploiting and assembling a hydroelectric center; Hydrological engineering; Hydroenergetics (?); Plans for hydroenergetics; Economy of hydraulic enrgy, thermoelectric center; Security techniques and firefighting methods. COURSE FOR OBTAINING DIPLOMA To obtain a diploma, students had to take a nime months course. This course was a summary of everything studied, especially those subjects pertaining to their major. The test consisted of drawing plans of a hydroelectric station; the student had to defend a thesis on this subject. They were given two months of practice work at the end of each term. The Study Center divided students into subject groups for practice work and gave them a practical examination at the 50X1-HUM this practice course was hard to pass since it covered end. a wide field and professors demanded that students be thouroughly qualified. The professors had to see that maximum work was divided evenly between theory and practice. Superior educational subjects were adequate and covered wide fields. Lecturers and assistants were highly trained in the subjects they covered (teaching methods differed only in the professor's character or on the educational training he had received). All were sufficiently qualified and some of 50X1-HUM

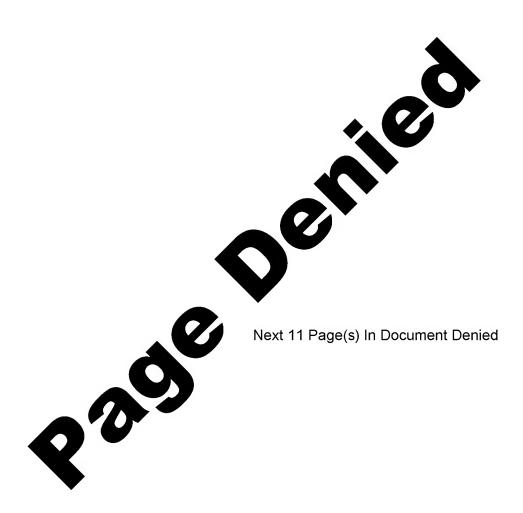
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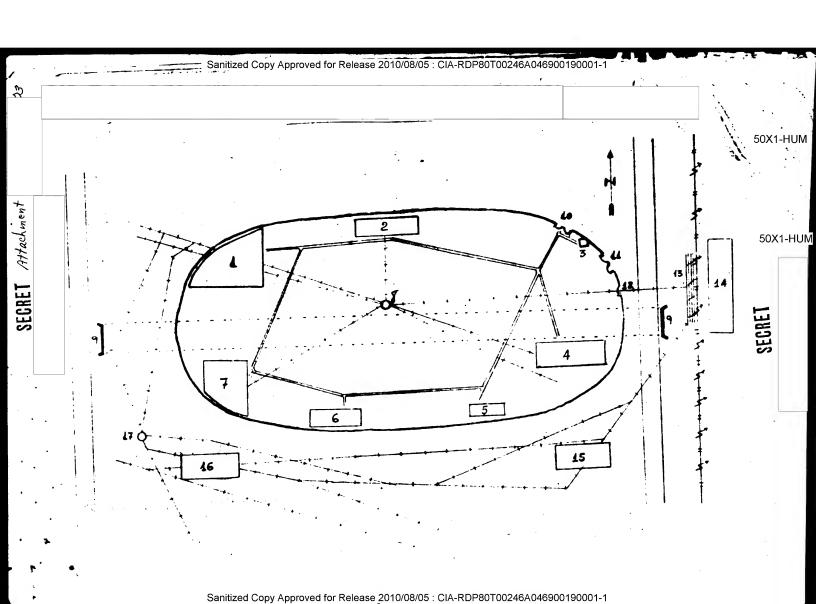
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the outstanding ones belonged to the Academy of Sciences. Usually, students 50X1-HUM 50X1-HUM
did not have to be walking dictionnaries, but when their study plans were made
up according to their major, marks and elegibility for a doctor's degree were
based upon students' intelligence. Students were required to know everything
in their speciality pertaining to the methods and techniques used for USSR
political plans and norms.
SOCIAL AND POLITICAL TRAINING
Students did not do social work and only once a month did they have meetings
on the subject of studies.
because they stimulated students' interest
QUALIFICATIONS REACHED 50X1-HUM
the subjects studied at the Energetics
Institute gave students good preparation for their jobs and the way to handle 50X1-HUM
them.
When they finished their studies, a commission of 15 persons representing the
Ministry of Industry visited the Institute. Some represented enterprises or
centers which needed personnel, the Labor Union, or the Army (if personnel from 50X1-HUM
any speciality was needed).
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Samilized Copy Approved for Release 20 10/08/05 : CIA-RDP80 100246A046900 19000 1-1 50X1-HUM
The Commission preferably wanter 50X1-HUM
specialists on the construction of hydraulic stations for the Ministry of the
Energetics Industry, constructions companies, agriculture, and the Ministry of
Secondary Education. Once the commissions succeeded in getting the specialists,
becondary Education. Once the commitssions succeeded in SevernE and Sportarious
they had a meeting to make arrangements and let them choose their posts, insofar
as possible, so as to adapt the specialists' interests to the needs.
in Siberia (Magadans) they paid three times as much, got special
supplies, and two months' annual leave. In northern Russia, where no one wanted
to go, they were paid twice as much and got more leave because of the climate.
PERSONNEL
50X1-HUM
the following Soviet personnel:
(Full Name Unknown) Professor of hydraulic machinery He had an engineering
degree, belonged to the Moscow Academy of Sciences, and was the Director of the 50X1-HUM
Hydraulics Research Institute located on ubitsa Bauman.
·
Isbars (fnu) Professor of Hydraulics.— He was the inventor of a hydraulics 50X1-HUM
theory which was accepted by the Academy of Sciences.
Glasunov (fnu) Professor of Higher Geometry. He had published many books which 50X1-HUM
were used as texts in many centers of higher learning. he was a
member of the Academy of Sciences.
There were namy foreign students of all nations at the Energetics Institute;

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the state of the s		50X1-HUM
they included North Koreans (the majority)	, a number of Chinese (who wer	re out-
standing for their clear minds and good pr	eparation), students from behi	nd the
		50X1-HUM
Iron Curtain	Shi-Ya (possibly form Norther	rn China)
		h a
was one of the most outstandingly intellig	ent students.	he would 50X1-HUM
		30X1-110W
probably be selected for futher higher stu	idies.	
The most outstanding Russian students were		
Men VITALI KAMPOV, GISIM (fnu), and GRU	SINOV (fnu).	
Women TAMARA BUSHUYEVA, TAMARA FILIPOVA	a, and MELIA BARTINOVA (wife of	Vitali
Karpov).		
•		•
	`	
12.	EGRET ·	
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<u> </u>	S	ECRET	, and the same desired by the same	5	50X1-HU
-1			,	Ĵ	.50
COUNTRY: U	esr (Moscow Oblast)			1	1
SUBJECT: E	LECTRICAL AND MECHA	NTCAL REPAIR PLA	NT .)
(1	EMERGO MEJANICHESKI	Y ZAVOD)		50	X1-HUN
					. •
					. •••
·		CAL AND MECHANICA			
1	cal and Mechanical	the western part	nergo Meljanich	obback)	
ı	cal and Mechanical	the western part	nergo Meljanich	obback)	
was located	cal and Mechanical (in t	the western part	nergo Meljanich of moscos	obback)	
was located	in the city of the cation.	the western part	of moscod	obback)	50X1-I
was located railroad st	in the city of test sation.	the Western part	of moscod of moscod of near nayon	obbid) the Llublino	50X1-I
was located railroad st	in the city of the cation.	the Western part	of moscod of moscod of near nayon	obbid) the Llublino	50X1-I
was located railroad st	in the city of test sation.	the Western part	of moscod of moscod of near nayon	obbid) the Llublino	[50X1-I
was located railroad st	in the city of test ation.	the Western part	nergo Meljanich of Moscow of Moscow of Moscow near nayon Railroads. Th	the Llublino ere were no	
was located railroad st	in the city of test sation.	the Western part	nergo Meljanich of Moscow of Moscow of Moscow near nayon Railroads. Th	the Llublino ere were no	
railroad st It w underground PRODUCTS In general	in the city of the station. The subordinate to the installations or restations of the state of	the Western part	nergo Meljanich of Moscow of Moscow of Moscow near nayon Railroads. Th	the Llublino ere were no	
railroad st It v underground PRODUCTS In general	in the city of the station. The subordinate to the installations or restated the following:	the Western part the Winistry of new construction repairs. On the	nergo Meljanich of Moscow of Moscow of Moscow near nayon Railroads. Th s.	the Llublino ere were no	1
railroad st It v underground PRODUCTS In general	in the city of the station. The subordinate to the installations or restations of the state of	the Western part the Winistry of new construction repairs. On the	nergo Meljanich of Moscow of Moscow of Moscow near nayon Railroads. Th	the Llublino ere were no	lso
was located railroad st It was underground PRODUCTS In general manufacture Small	in the city of the station. The subordinate to the installations or restated the following:	the western part by, Lublinskiy the Ministry of new construction repairs. On the	nergo Meljanich of Moscow chlest near rayon Railroads. Th	the Llublino ere were no owever, it a	lso
was located railroad st It was underground PRODUCTS In general manufacture Small	in the city of the station. The subordinate to the subordinate to the subordinate to the subordinate to the plant handled the following:	the Western part the Ministry of new construction repairs. On the	nergo Meljanich of (moscow ohlest near nayon Railroads. Th s. other hand, h cesel generates aracteristics	the Llublino ere were no owever, it a	lso
railroad st It v underground PRODUCTS In general manufacture Small	in the city of the station. The subordinate to the installations or restable the following: turbine transformer than the state of the following:	the Western part the Ministry of new construction repairs. On the	nergo Meljanich of (moscow ohlest near nayon Railroads. Th s. other hand, h cesel generates aracteristics	the Llublino ere were no owever, it a	lso

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SECRET " (ACCOMPAN)	50X1-HUM
In 1956 the plantic Poilon Shan Wo 2 and Indian	50X1-HUM
In 1956, the plant's Boiler Shop Nº 2 assembled washing machine cars	for the
Army;	
	50X1-HUM
BUILDINGS AND THEIR ACTIVITIES	
	n.
Diesel Motor Repair Shop (Nº1): This was a one-story brick stuccoed	30 x 10
(March)	
x 10-meter building that had a metal structure and a puralite roof con	rered with
sand and track tar. it was fireproof; it had no basen	ent. 50X1-HUM
This shop repaired/Diesel motors/locomotives/and electric generators	mounted on
road cars. It an unknown number offlathes, milling machines, planes,	, etc. :
	,
which wis installed in the plant in 1945 when it opened end was seither	DR 301E
(Most of)	,
Busing or Comman make. The biese motors on the religion and	electric المسلط = 50X1-HUM
generators were manufactured in the Us	45B
generated in the or	
This shop only handled	repairs
and if some part had to be made it was fitted to the motors after rep	pairs.
— Return 40 and 50 and 50 and	
Between 40 and 50 employees worked here.	!
Boiler Shop (Nº 2): This was a one-story 10 x 5 x 7-meter brick stud	coed
	1
building that had a metal framework and a black uralite roof covered	with tar
	50X1-HUM
and sandit was fireproof; it had not basement. It m	ade cen-
trifugal pumps for cleaning and filtering impure oil that was to be	and in
orringer hombs for creatificating full man of that mass to be f	reed III
locomotive Diesel motors. In 1956, this shop assembled washing machi	ne cars
	1
for the Army. It had fitters work benches, two milling machines, two	planes,
and two lathes, all of Russian make installed in 1945 and in good cor	dition 50X1-HUM
The centrifugal pumps were shipped out by rail to unknown destination	18.
O LUILL	
	,
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	50X1-HU
they made 10 centrifugal p	pumps and
accombled 5 weeking machine come a month	
assembled 5 washing machinescars a month.	•
Garage (Nº 3): This was a one-story 7 x 5 x 6-meter brick stud	coed building
that had a metal frame-work and a uralite roof covered with tar	and sand.
it was fireproof; it had no basement. It housed	
cles and had a small repair shop. Drivers and mechanics number	ed 12 alto-
gether.	
(ATO 1)	-
Turbine Repair Shop (Nº 4): This was a 10 x 8 x 6-meter brick	stuccoed build
ing that had a metal framework and a uralite roof covered with	tar and sand.
	50X1-HUM
it was fireproof; it had no basement. This shop	repaired steam
turdines which produced electricity. These were installed in s	tations where
electric trains stopped. It repaired and maintained turbing	es for all +Ma
and maintained furtile	
electric trains in the USSR, for illumination in stations, and so	ome unimportant
cowns. It had eight brigades of technical electricians, one tu	rbine mechanic
	
nd one master. This personnel was sent every year to installa-	tions of this
and one master. This personnel was sent every year to installation	tions of this 50X1-HUM
and one master. This personnel was sent every year to installate type located in the Soviet Union. The majority of these turbines	50X1-H ['] UM
ype located in the Soviet Union. The majority of these turbine	50X1-HUM
	50X1-HUM
were 250, 500, and 1000-kij	50X1-HUM
ype located in the Soviet Union. The majority of these turbine were 250, 500, and 1000-kij	50X1-HUM lowatt turbines made in the
were 250, 500, and 1000-ki. A few were eningrad plant; they were of similar type	50X1-HUM es lowatt turbines made in the
ype located in the Soviet Union. The majority of these turbine were 250, 500, and 1000-kij	50X1-HUM es lowatt turbines made in the with
were 250, 500, and 1000-king A few were eningrad plant; they were of similar type Balancing (Balans) Rovoch	50X1-HUM es lowatt turbines made in the with
were 250, 500, and 1000-king A few were eningrad plant; they were of similar type Balancing (Balans) Rovoch	sox1-HUN es lowatt turbines made in the with which measured
were 250, 500, and 1000-king. A few were deningrad plant; they were of similar type Balancing Balans Royoch. Bight variations. This shop had two bear reduced machines were	s the brigades.
were 250, 500, and 1000*kill A few were deningrad plant; they were of similar type Clight variations. This shop had two Balancing (Balancing) A few were Clight variations. This shop had two Balancing (Balancing) A few were Clight variations. This shop had two Balancing (Balancing) Counterweight of the discs (9). It had 400employees besides dministration Building and Offices (No 5): This was a two-stor SECRET	s the brigades.
were 250, 500, and 1000-king. A few were deningrad plant; they were of similar type Balancing Balancing Balans Movoch and two beliefs to the discs (9). It had 400employees besides	s the brigades.

	, ;	Sanitized Copy Approved for Release 2010	0/08/05 : CIA-RDP80T0024		
-			SECRFT	50X1-F	HUM
				50X1-l	MUF.
	18	building housed the management, a	administrátion, and o	ffices of the plant.	
	It he	d 200 employees on one shift.	•		
	Water	Tank and Boilers for the Heating	System (Nº 6): This	s was a 10 x 10 x	
	7 - me1	er brick stuccoed building that h	and a uralite roof co	vered with tar and 50X1-HUM	
	sand.	it was fireproof	f; it had no basement.	. The water tank	
1	wh ich	supplied the shops and two boils	ers for the heating s	ystem were located	1
1	here.	It had 20 employees.			
	Elect	ric Construction and Repair Shop	(Nº 7): This was a	two-story, ten-meter	-
	h i gh	brick struccoed fireproof building	ng that had a metal fr	ramework and a ura-	
	lite	roof covered with tar and sand.	It had no basements.	It had the follow-	
	ing s	hops:			
		Machine Shop (First floor): It m	made spare parts for I	locomotive and	-
	บุกส	Diesel dotors which gone	led for n.h. con-	or turbines, and for	
]	E	plant machinery.			
		Electric Shop (Second floor): Th	is shop repaired elec	etric parts of loco-	
		motive motors, of electric Descriptions	rectative mounted on as	f turbines, and for	
		the plant. It also made small tr	ransformers to be ins	talled in turbines	
		and on medical control of the	culled on us. cars- tectsoffeetricistyzwhich	were installed in	
		numerous railrand stations. It h	and 10 lathes, four to	ruing machines, six	-
		milling machines, etc.			<u>*</u>
		Laboratory (Second floor):			
	Revol Bride	e for changing tracks (Nº 8).		50X1-HUM	
	Woode	on Pedestrian Bridge (Nº 9). It v	vas suspended 12 meter	rs above plant inst 4 -	
	llab	ions and was four meters wide.	OLUNEI	50X1-HUM	
		Sanitized Copy Approved for Release 2010)/08/05 : CIA-RDP80T0024	6A046900190001-1	- :

Vehicle Entrance (Nº 10):			50X1-HUM
\\\\\\\\\	SECRET		1
			50X1-HUN
Norkers! Entrance (Nº 11).			1
(470 - 20)			
Railroad Entrance (Nº 12).			
	/ma = 2)		
Jublino Railroad Passenger Station	(Nº 13).		
7.12.1 D.12.1 D.12.1	(270 p.4)		
Jublino Railroad Station Building	(Nº 14).		
Onional Companies Cham (NO 35)			
Railroad Car Repair Shop (Nº 15).	it was independent of	the plant.	-
	(270, 76)		
ocomotive Carbarns and Repair Shop	(14 TO)•		
Daniel Britain Britain Ann Chair			4
devolving Bridge for Changing Tracks	a (1/1, T.().		×.
	- · · · · · · · · · · · · · · · · · · ·		
AV MATERIALS			
1			t_
			50X
		The pla	ent did not
vere prought in by rail. In unknown o	quantities.		
Articles were not stored		50	X1-HUM
		50	X1-HUM
Articles were not stored		50	X1-HUM
Articles were not stored of Ar		50	X1-HUM
Articles were not stored of Ar		50	X1-HUM
Articles were not stored of Ar		50	X1-HUM
Articles were not stored of Ar		50	X1-HUM
Articles were not stored of Ar		50	X1-HUM
Articles were not stored of ATER SUPPLY The Plant had a water tank (Nº 6).	on the premises.		
Articles were not stored of ATER SUPPLY The Plant had a water tank (Nº 6).	on the premises.		
Articles were not stored of ATTR SUPPLY The Plant had a water tank (Nº 6). OWER Electricity was obtained from Mosco	on the premises.	ne instellati	on did not
Articles were not stored of ATTR SUPPLY The Plant had a water tank (Nº 6). OWER Electricity was obtained from Mosco	on the premises.	ne instellati	on did not
Articles were not stored of ATTR SUPPLY The Plant had a water tank (Nº 6). OWER Electricity was obtained from Mosco have any electric generators. It had a water tank (Nº 6).	on the premises. ow's power supply. The nad a small electric	ne installati	on did not suspended
Articles were not stored of ATTR SUPPLY The Plant had a water tank (Nº 6). OWER Electricity was obtained from Mosco have any electric generators. It had a water to be a supplementation of the supplementat	on the premises. ow's power supply. The nad a small electric	ne installati	on did not suspended
Articles were not stored of Ar	on the premises. ow's power supply. The nad a small electric tric shop. A brick 1	ne installati transformers 2 or 13-meter	on did not suspended smoke-
Articles were not stored of Ar	on the premises. ow's power supply. The nad a small electric tric shop. A brick 1	ne installati transformers 2 or 13-meter	on did not suspended smoke-
Articles were not stored of Ar	on the premises. ow's power supply. The nad a small electric tric shop. A brick life. The plant had suf:	ne installati transformers 2 or 13-meter ficient power	on did not suspended smoke-
Articles were not stored of Ar	on the premises. ow's power supply. The nad a small electric tric shop. A brick life. The plant had suf:	ne installati transformers 2 or 13-meter ficient power	on did not suspended smoke-
Articles were not stored of Ar	on the premises. ow's power supply. The nad a small electric stric shop. A brick like. The plant had suffer tweether was damed to the strick of the strick strick shops.	ne installati transformers 2 or 13-meter ficient power	on did not suspended smoke-
Articles were not stored of Ar	on the premises. ow's power supply. The nad a small electric stric shop. A brick like. The plant had suffer tweether was damed to the strick of the strick strick shops.	ne installati transformers 2 or 13-meter ficient power	on did not suspended smoke-
Articles were not stored of Ar	on the premises. ow's power supply. The nad a small electric stric shop. A brick like the plant had suffer the was damed to the supplying electric strictly the strictly than there was damed to the supplying electric strictly than the supplying electric strictly strictly than the supplying electric strictly s	ne installati transformers 2 or 13-meter ficient power age and only tricity in an	on did not suspended smoke-

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	SECRE	50X1-HUN
TRANSPORTATION		 50X1-HU
_		
Two standard gauge railroad sidi	ngs entered the installat	ion on the east and
	the the Tlubline modlmond	atution line which
west. The first was connected w	ith the blubling railroad	Station line which
went to the Caucasus and the sec	and connected with a frei	cht station on the
went to the vaucasus and the sec-	ONE COMPCOUNT WINT & 1101	511 V D 00 V 2011 011 V 2010
wast. Railroad facilities were	not being extended; they	were in good condi- 50X1-HUM
tion. There were no loading and	unloading facilities.	
	the majo	rity of in-coming and
-		
out-going materials were transpo	rted by train. Insde the	re were a number of
-		, , , , , , , , , , , , , , , , , , , ,
two-meter wide asphalted streets	going from one installat	ion to another; they
	wome considered sidesusts	for the plant's needs
were always open to traffic and	were considered adequate	TOT THE PIETO B RECUB!
It had four 3-metric-ton ZIL tru	oks, a carace, and a smal	l repair and mainte-
It had four 5-sectife-ton 211 tru	tome a garage, and a sime	50X1-HUM
nance shop.		
		ļ
STORACE		
TORAGE	,	1
There were no storage facilities	Products were shipped	out immediately to their
1	July and provided the second s	
destinations.		
PRODUCTION FIGURES		
	•	50X1-HUM
	Eigh	t or ten centrifugal
1		
pumps were turned out a month.	Five washing machine cars	were assembled for 50X1-HUM
the Army each month.		
	APART	
WORKING COMDITIONS	SECRET	50X1-HUM
1		
The plant had a 46-hour work wee	k: i.e. 8 hours Monday th	rough Friday and six
77 200 1102	and the second of	

			SECI	RET	50X1-l
					50X1-
hours on	Saturdays. The	shop chief gr	ranted vacation	s according	to the need and
	4ha a	4 41			\
only on	the condition the	at the work wo	ould not be neg	lected. Noi	mally vacations
l f beted l	2 dave blue holi	daya fan thaa	n manifesta ada a h	. à 2	
Labour I	2 days plus holic	lays for mose	workers who h	ad been empl	loyed at the
; :plant fo	r less than three	e vears. The	others cot 15	deve lerve	lua bolidoss
1		7 7 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	omers gov ry	acho recive i	ras nortuays.
Salaries	were paid accord	ding to catego	ory and the amo	unt of work	done. Since
most of	the work consiste	ed of repairs;	a price, cate	gory, and nu	mber of hours
_	•				
for each	job were set. !	The sooner it	was finished the	he more pay	
· .		<u> </u>			50X1-HUM
Γ	73				
	For each outside	, job they rec	eived 600 ruble	es. Sanitar	y conditions
were good	l; each shop had	cood ventils:	ion and was als	200 Mbo 7	
	ry otton bhop nad	food sellatter	Ion and was cre	an. The pr	ant had an in-
'	and a polyclinic	located near	the plant manne	ed by specia	lized personnel.
× ×					, ,
SECURITY				 	
				•	,
Sitarmed	d guards, who bel	onged to plan	t personnel and	l were stati	oned at the
ļ				•	l.
personne]	L entrance, check	ed propusks o	f persons enter	ring and lea	ving the plant.
A+ midh+	two mondo notno	allow the tours	a	7722	
we urane	two guards patro	fied the inside	de of the wail.	osually t	wo and sometimes
three arm	ned guards were o	n dutv. Visi	tors had to get	an authori	zation from the
personnel	. chief and leave	their passpor	rts after expla	ining the re	eason for their
visit. T	he <u>propusk</u> was l	eft with the	guard and picke	d up on the	way out and
returned	to the proper au	thority. Pers	sonnel had acce	ess to all p	lent installa-
tions. I	here was no fire	brigade and	no anti-atomic	safety meas	res were used.
OPCANTGAM	ION AND PERSONNE	L (See attack	and almost als \	,	
ORGINIZALI	TOIL HID TERROUND.	n (Dee attace	red sketch;		
The plant	had 600 employe	es: 400 were s	specialized wor	kers and the	rest belonged
			_	CRET	
to admini	strative personne	01.	J.L	URLI	
	-				
The too	را در دار دار دار در دار در دار در دار دا	for Release 201		00700010404	

r v	Sa	anitized Copy Approved fo	or Release 2010/0	08/05 : CIA-RDP80	T00246A0469001	90001-1	
		.,,,	,			50X1-H	MUH
	1	Shop Chief and Assi	stant	SECRET			
	[1	Plans File Clerk				∫\ 50X1-	
_	1	Draftsman				50X1-	HUIVI
	2	Workers for shop re	peirs				
	1	Economist		·			
	. 1	Administrative offi	ice clerk				
	8	Brigades of three n	nen each (1 en	gineer, l elect	rician, and 1	turbine	
		mechanic). These v	ere sent out	to different po	ints in the US	SSR.	
	1		•			50X ²	I-HUM
	No pris	oners, convicts, or f	foreigners		worked	here.	
	There w	ere no strikes, com	olaints, or pr	iviledges, erro	rs in work tha	t were	
	not jus	tifiable.					
							_
	DEFICIE	NCIES, IMPROVEMENTS,	, AND PROLOTIO	N OF PRODUCTION		50X1-HUN	
		no efforts	to increase pr	oduction under	the last Five	Year Plan.	
	There w	vere no difficulties	to prevent fu	lfillment of th	e Plan and no	falsifics- 50X1-	HUM
		figures to cover de					
							<u> </u>
						J	
			•-		,		,
		·		<u></u>			
				SECRET	SECULAR SECU		4 1 11 18 4
						50X	1-HUM
-				<u> </u>			
		politized Conv. Assessed 5	or Polosos 2040"	DO/OF - CIA DDDOO	T00246 \ 0.460024	00004.4	
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